

Chlorine**022**

Country : DE / Language : EN

SECTION 1: Identification of the substance/mixture and of the company/undertaking**1.1. Product identifier**

Trade name : Chlorine, CHLORINE (N28, N40, N48, UHP)
SDS no : 022
Chemical description : Chlorine
CAS-No. : 7782-50-5
EC-No. : 231-959-5
EC Index-No. : 017-001-00-7
Registration-No. : 01-2119486560-35
Chemical formula : Cl₂

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses : Industrial and professional. Perform risk assessment prior to use.
See the list of identified uses and exposure scenarios in the annex of the safety data sheet.
Contact supplier for more information on uses.
Uses advised against : Consumer use.

1.3. Details of the supplier of the safety data sheet**Company identification****Supplier**

AIR LIQUIDE Deutschland GmbH
Luise-Rainer-Straße 5
40235 Düsseldorf - GERMANY
T +49 (0)211 6699-0 - F +49 (0)211 6699-222
info@airliquide.de

E-Mail address (competent person) : info.SDB@airliquide.de

1.4. Emergency telephone number

Emergency telephone number : +49 (0)2151 398668
Availability
(24 / 7)

SECTION 2: Hazards identification**2.1. Classification of the substance or mixture****Classification according to Regulation (EC) No. 1272/2008 [CLP]**

Physical hazards	Oxidising Gases, Category 1	H270	
	Gases under pressure : Liquefied gas	H280	
Health hazards	Acute toxicity (inhalation:gas) Category 2	H330	
	Skin corrosion/irritation, Category 2	H315	
	Serious eye damage/eye irritation, Category 2	H319	
	Specific target organ toxicity — Single exposure, Category 3, Respiratory tract irritation	H335	
Environmental hazards	Hazardous to the aquatic environment — Acute Hazard, Category 1	H400	(M=100)
	Hazardous to the aquatic environment — Chronic Hazard, Category 1	H410	

2.2. Label elements**Labelling according to Regulation (EC) No. 1272/2008 [CLP]**

Hazard pictograms (CLP) :



GHS03



GHS04



GHS06



GHS09

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Signal word (CLP) : Danger

Hazard statements (CLP) : H270 - May cause or intensify fire; oxidiser..
 H280 - Contains gas under pressure; may explode if heated..
 H315 - Causes skin irritation..
 H319 - Causes serious eye irritation..
 H330 - Fatal if inhaled..
 H410 - Very toxic to aquatic life with long lasting effects..
 EUH071 - Corrosive to the respiratory tract..

Precautionary statements (CLP)

- Prevention : P220 - Keep away from clothing and other combustible materials..
 P260 - Do not breathe gas, vapours.
 P273 - Avoid release to the environment..
 P280 - Wear protective gloves, protective clothing, eye protection, face protection..
 P244 - Keep valves and fittings free from oil and grease..
- Response : P370+P376 - In case of fire: stop leak if safe to do so..
 P332+P313 - If skin irritation occurs: Get medical advice/attention..
 P304+P340+P315 - IF INHALED : Remove person to fresh air and keep comfortable for breathing. Get immediate medical advice / attention.
 P305+P351+P338+P315 - IF IN EYES : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get immediate medical advice / attention.
 P302+P352 - IF ON SKIN: Wash with plenty of soap and water..
- Storage : P403 - Store in a well-ventilated place..
 P405 - Store locked up..

2.3. Other hazards

: None.

SECTION 3: Composition/information on ingredients

3.1. Substances

Name	Product identifier	Composition [V-%]:	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Chlorine	(CAS-No.) 7782-50-5 (EC-No.) 231-959-5 (EC Index-No.) 017-001-00-7 (Registration-No.) 01-2119486560-35	100	Ox. Gas 1, H270 Press. Gas (Liq.), H280 Acute Tox. 2 (Inhalation:gas), H330 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 Aquatic Acute 1, H400 (M=100) Aquatic Chronic 1, H410

Contains no other components or impurities which will influence the classification of the product.

3.2. Mixtures : Not applicable.

SECTION 4: First aid measures

4.1. Description of first aid measures

- Inhalation : Remove victim to uncontaminated area wearing self contained breathing apparatus. Keep victim warm and rested. Call a doctor. Perform cardiopulmonary resuscitation if breathing stopped.
- Skin contact : Remove contaminated clothing. Drench affected area with water for at least 15 minutes. In case of frostbite spray with water for at least 15 minutes. Apply a sterile dressing. Obtain medical assistance.
- Eye contact : Immediately flush eyes thoroughly with water for at least 15 minutes.
- Ingestion : Ingestion is not considered a potential route of exposure.

4.2. Most important symptoms and effects, both acute and delayed

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- : May cause irritation to cornea (with temporary disturbance to vision).
- May cause irritation to skin.
- Material is destructive to tissue of the mucuous membranes and upper respiratory tract. Cough, shortness of breath, headache, nausea.
- Refer to section 11.

4.3. Indication of any immediate medical attention and special treatment needed

- : Obtain medical assistance.
- Treat with corticosteroid spray as soon as possible after inhalation.

SECTION 5: Firefighting measures

5.1. Extinguishing media

- Suitable extinguishing media : Water spray or fog.
Foam.
- Unsuitable extinguishing media : Do not use water jet to extinguish.

5.2. Special hazards arising from the substance or mixture

- Specific hazards : Supports combustion.
Exposure to fire may cause containers to rupture/explode.
- Hazardous combustion products : None that are more hazardous than the product itself.

5.3. Advice for firefighters

- Specific methods : Use fire control measures appropriate for the surrounding fire. Exposure to fire and heat radiation may cause gas receptacles to rupture. Cool endangered receptacles with water spray jet from a protected position. Prevent water used in emergency cases from entering sewers and drainage systems.
If possible, stop flow of product.
Use water spray or fog to knock down fire fumes if possible.
Move containers away from the fire area if this can be done without risk.
- Special protective equipment for fire fighters : Wear gas tight chemically protective clothing in combination with self contained breathing apparatus.
Standard EN 943-2: Protective clothing against liquid and gaseous chemicals, aerosols and solid particles. Gas-tight chemical protective suits for emergency teams.
Standard EN 137 - Self-contained open-circuit compressed air breathing apparatus with full face mask.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

- : Try to stop release.
- Evacuate area.
- Monitor concentration of released product.
- Wear self-contained breathing apparatus when entering area unless atmosphere is proved to be safe.
- Eliminate ignition sources.
- Ensure adequate air ventilation.
- Prevent from entering sewers, basements and workpits, or any place where its accumulation can be dangerous.
- Act in accordance with local emergency plan.
- Stay upwind.

6.2. Environmental precautions

- : Try to stop release.
- Reduce vapour with fog or fine water spray.

6.3. Methods and material for containment and cleaning up

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- : Hose down area with water.
- Keep area evacuated and free from ignition sources until any spilled liquid has evaporated (ground free from frost).
- Wash contaminated equipment or sites of leaks with copious quantities of water.

6.4. Reference to other sections

- : See also sections 8 and 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Safe use of the product

- : The product must be handled in accordance with good industrial hygiene and safety procedures.
- Only experienced and properly instructed persons should handle gases under pressure.
- Consider pressure relief device(s) in gas installations.
- Ensure the complete gas system was (or is regularly) checked for leaks before use.
- Do not smoke while handling product.
- Avoid exposure, obtain special instructions before use.
- Avoid contact with aluminium.
- Keep equipment free from oil and grease.
- Use no oil or grease.
- Use only properly specified equipment which is suitable for this product, its supply pressure and temperature. Contact your gas supplier if in doubt.
- Installation of a cross purge assembly between the cylinder and the regulator is recommended.
- Purge system with dry inert gas (e.g. helium or nitrogen) before gas is introduced and when system is placed out of service.
- Avoid suck back of water, acid and alkalis.
- Do not breathe gas.
- Avoid release of product into atmosphere.

Safe handling of the gas receptacle

- : Refer to supplier's container handling instructions.
- Do not allow backfeed into the container.
- Protect cylinders from physical damage; do not drag, roll, slide or drop.
- When moving cylinders, even for short distances, use a cart (trolley, hand truck, etc.) designed to transport cylinders.
- Leave valve protection caps in place until the container has been secured against either a wall or bench or placed in a container stand and is ready for use.
- If user experiences any difficulty operating cylinder valve discontinue use and contact supplier.
- Never attempt to repair or modify container valves or safety relief devices.
- Damaged valves should be reported immediately to the supplier.
- Keep container valve outlets clean and free from contaminants particularly oil and water.
- Replace valve outlet caps or plugs and container caps where supplied as soon as container is disconnected from equipment.
- Close container valve after each use and when empty, even if still connected to equipment.
- Never attempt to transfer gases from one cylinder/container to another.
- Never use direct flame or electrical heating devices to raise the pressure of a container.
- Do not remove or deface labels provided by the supplier for the identification of the cylinder contents.
- Suck back of water into the container must be prevented.
- Open valve slowly to avoid pressure shock.

7.2. Conditions for safe storage, including any incompatibilities

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- : Observe all regulations and local requirements regarding storage of containers.
- Containers should not be stored in conditions likely to encourage corrosion.
- Container valve guards or caps should be in place.
- Containers should be stored in the vertical position and properly secured to prevent them from falling over.
- Stored containers should be periodically checked for general condition and leakage.
- Keep container below 50°C in a well ventilated place.
- Segregate from flammable gases and other flammable materials in store.
- Store containers in location free from fire risk and away from sources of heat and ignition.
- Keep away from combustible materials.

7.3. Specific end use(s)

: None.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Chlorine (7782-50-5)		
OEL : Occupational Exposure Limits		
EU	STEL IOELV (EU) 15 min [mg/m ³]	1.5 mg/m ³
	STEL IOELV (EU) 15 min [ppm]	0.5 ppm
Germany	TWA (DE) OEL 8h [mg/m ³] TRGS 900	1.5 mg/m ³
	TWA (DE) OEL 8h [ppm] TRGS 900	0.5 ppm
	Peak exposure limitation factor (DE) OEL TRGS 900	1(l)
	Remark (TRGS 900)	DFG,EU,Y

Chlorine (7782-50-5)	
DNEL: Derived no effect level (Workers)	
Acute - local effects, inhalation	1.5 mg/m ³
Acute - systemic effects, inhalation	1.5 mg/m ³
Long-term - local effects, inhalation	0.75 mg/m ³
Long-term - systemic effects, inhalation	0.75 mg/m ³

Chlorine (7782-50-5)	
PNEC: Predicted no effect concentration	
Aqua (freshwater)	0.00021 mg/l
Aqua (marine water)	0.00042 mg/l
Aquatic, intermittent releases	0.00026 mg/l
Micro-organisms in sewage treatment plant (STP)	0.03 mg/l

8.2. Exposure controls

8.2.1. Appropriate engineering controls

- : Product to be handled in a closed system and under strictly controlled conditions.
- Provide adequate general and local exhaust ventilation.
- Preferably use permanent leak-tight installations (e.g. welded pipes).
- Systems under pressure should be regularly checked for leakages.
- Ensure exposure is below occupational exposure limits (where available).
- Gas detectors should be used when toxic gases may be released.
- Consider the use of a work permit system e.g. for maintenance activities.

8.2.2. Individual protection measures, e.g. personal protective equipment

- : A risk assessment should be conducted and documented in each work area to assess the risks related to the use of the product and to select the PPE that matches the relevant risk. The following recommendations should be considered:
 - PPE compliant to the recommended EN/ISO standards should be selected.
- Eye/face protection
 - : Wear goggles and a face shield when transfilling or breaking transfer connections.
 - Standard EN 166 - Personal eye-protection - specifications.
 - Provide readily accessible eye wash stations and safety showers.
- Skin protection
 - Hand protection
 - : Wear working gloves when handling gas containers.

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Standard EN 388 - Protective gloves against mechanical risk.

Wear cold insulating gloves when transfilling or breaking transfer connections.

Standard EN 511 - Cold insulating gloves.

Wear chemically resistant protective gloves.

Standard EN 374 - Protective gloves against chemicals.

Permeation time: minimum >30min short term exposure: material / thickness Chloroprene rubber (Neoprene®) (CR) / 0.4 [mm].

Permeation time: minimum >480min long term exposure : material / thickness Fluoroelastomer (Viton®) (FKM) / 0.7 [mm].

Consult glove manufacturer's product information on material suitability and material thickness.

The breakthrough time of the selected gloves must be greater than the intended use period.

- Other

: Keep suitable chemically resistant protective clothing readily available for emergency use.

Standard EN943-1 - Full protective suits against liquid, solid and gaseous chemicals.

Wear safety shoes while handling containers.

Standard EN ISO 20345 - Personal protective equipment - Safety footwear.

• Respiratory protection

: Gas filters may be used if all surrounding conditions e.g. type and concentration of the contaminant(s) and duration of use are known.

Use gas filters with full face mask, where exposure limits may be exceeded for a short-term period, e.g. connecting or disconnecting containers.

Recommended: Filter B (grey).

Gas filters do not protect against oxygen deficiency.

Standard EN 14387 - Gas filter(s), combined filter(s) and standard EN136, full face masks .

Keep self contained breathing apparatus readily available for emergency use.

Self contained breathing apparatus is recommended, where unknown exposure may be expected, e.g. during maintenance activities on installation systems.

Standard EN 137 - Self-contained open-circuit compressed air breathing apparatus with full face mask.

• Thermal hazards

: None in addition to the above sections.

8.2.3. Environmental exposure controls

: Refer to local regulations for restriction of emissions to the atmosphere. See section 13 for specific methods for waste gas treatment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

• Physical state at 20°C / 101.3kPa : Gas.

• Colour : Greenish gas.

Odour : Pungent.

Odour threshold : Odour threshold is subjective and inadequate to warn of overexposure.

Melting point : -101 °C

Boiling point : -34 °C

Flash point : Not applicable for gases and gas mixtures.

Flammability range : Non flammable.

Relative vapour density at 20 °C : Not applicable.

Evaporation rate (ether=1) : Not applicable for gases and gas mixtures.

Vapour pressure [20°C] : 6.8 bar(a)

Vapour pressure [50°C] : 14.3 bar(a)

Relative density, gas (air=1) : 2.5

Relative density, liquid (water=1) : 1.6

Solubility in water : 8620 mg/l

pH value : If dissolved in water pH-value will be affected.

Partition coefficient n-octanol/water [log Kow] : Not applicable for inorganic products.

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Decomposition point [°C]	: Not applicable.
Auto-ignition temperature	: Non flammable.
Viscosity [20°C]	: No reliable data available.
Explosive Properties	: Not applicable.
Oxidising Properties	: Oxidiser.
- Coefficient of oxygen equivalency (Ci)	: 0.7

9.2. Other information

Molar mass	: 71 g/mol
Critical temperature [°C]	144 °C
Other data	: Gas/vapour heavier than air. May accumulate in confined spaces, particularly at or below ground level.

SECTION 10: Stability and reactivity

10.1. Reactivity

: No reactivity hazard other than the effects described in sub-sections below.

10.2. Chemical stability

: Stable under normal conditions.

10.3. Possibility of hazardous reactions

: Violently oxidises organic material.

10.4. Conditions to avoid

: Avoid moisture in installation systems.

10.5. Incompatible materials

: May react violently with combustible materials.
 May react violently with reducing agents.
 Keep equipment free from oil and grease.
 Reacts with water to form corrosive acids.
 May react violently with alkalis.
 With water causes rapid corrosion of some metals.
 Moisture.
 For additional information on compatibility refer to ISO 11114.

10.6. Hazardous decomposition products

: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity : Fatal if inhaled.
 Delayed fatal pulmonary oedema possible.

LC50 inhalation rat (ppm)	146.5 ppm/4h
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Skin corrosion/irritation	: Causes skin irritation.
Serious eye damage/irritation	: Causes serious eye irritation.
Respiratory or skin sensitisation	: No known effects from this product.
Germ cell mutagenicity	: No known effects from this product.
Carcinogenicity	: No known effects from this product.
Reproductive toxicity	:
Toxic for reproduction : Fertility	: No known effects from this product.
Toxic for reproduction : unborn child	: No known effects from this product.
STOT-single exposure	: Severe corrosion to the respiratory tract at high concentrations. May cause inflammation of the respiratory system.

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Target organ(s) : Respiratory tract.
STOT-repeated exposure : No known effects from this product.
Aspiration hazard : Not applicable for gases and gas mixtures.

SECTION 12: Ecological information**12.1. Toxicity**

Assessment : Very toxic to aquatic life.
Very toxic to aquatic life with long lasting effects.

EC50 48h - Daphnia magna [mg/l] : 0.141 mg/l
EC50 72h - Algae [mg/l] : 0.001 - 0.01
LC50 96 h - fish [mg/l] : 0.032 mg/l

12.2. Persistence and degradability

Assessment : Not applicable for inorganic products.

12.3. Bioaccumulative potential

Assessment : No data available.

12.4. Mobility in soil

Assessment : Because of its high volatility, the product is unlikely to cause ground or water pollution.
Partition into soil is unlikely.

12.5. Results of PBT and vPvB assessment

Assessment : Not classified as PBT or vPvB.

12.6. Other adverse effects

Other adverse effects : May cause pH changes in aqueous ecological systems.
Effect on the ozone layer : None.
Effect on global warming : No known effects from this product.

SECTION 13: Disposal considerations**13.1. Waste treatment methods**

Contact supplier if guidance is required.
Must not be discharged to atmosphere.
Ensure that the emission levels from local regulations or operating permits are not exceeded.
Refer to the EIGA code of practice Doc.30 "Disposal of Gases", downloadable at <http://www.eiga.org> for more guidance on suitable disposal methods.
Return unused product in original cylinder to supplier.

List of hazardous waste codes (from Commission Decision 2001/118/EC) : 16 05 04 *: Gases in pressure containers (including halons) containing hazardous substances.

13.2. Additional information

: External treatment and disposal of waste should comply with applicable local and/or national regulations.

SECTION 14: Transport information**14.1. UN number**

UN-No. : 1017

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14.2. UN proper shipping name

Transport by road/rail (ADR/RID) : CHLORINE

Transport by air (ICAO-TI / IATA-DGR) : Chlorine

Transport by sea (IMDG) : CHLORINE

14.3. Transport hazard class(es)

Labelling



2.3 : Toxic gases.

5.1 : Oxidizing substances.

8 : Corrosive substances.

Environmentally hazardous substances

Transport by road/rail (ADR/RID)

Class : 2.
 Classification code : 2TOC.
 Hazard identification number : 265.
 Tunnel Restriction : C/D - Tank carriage : Passage forbidden through tunnels of category C, D and E. Other carriage : Passage forbidden through tunnels of category D and E.

Transport by sea (IMDG)

Class / Div. (Sub. risk(s)) : 2.3 (5.1, 8)
 Emergency Schedule (EmS) - Fire : F-C.
 Emergency Schedule (EmS) - Spillage : S-U.

14.4. Packing group

Transport by road/rail (ADR/RID) : Not established.
 Transport by air (ICAO-TI / IATA-DGR) : Not established.
 Transport by sea (IMDG) : Not established.

14.5. Environmental hazards

Transport by road/rail (ADR/RID) : Environmentally hazardous substance / mixture.
 Transport by air (ICAO-TI / IATA-DGR) : Environmentally hazardous substance / mixture.
 Transport by sea (IMDG) : Marine pollutant

14.6. Special precautions for user

Packing Instruction(s)

Transport by road/rail (ADR/RID) : P200.
 Transport by air (ICAO-TI / IATA-DGR)
 Passenger and Cargo Aircraft : Forbidden.
 Cargo Aircraft only : Forbidden.
 Transport by sea (IMDG) : P200.

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Special transport precautions : Avoid transport on vehicles where the load space is not separated from the driver's compartment.
Ensure vehicle driver is aware of the potential hazards of the load and knows what to do in the event of an accident or an emergency.
Before transporting product containers:
- Ensure there is adequate ventilation.
- Ensure that containers are firmly secured.
- Ensure cylinder valve is closed and not leaking.
- Ensure valve outlet cap nut or plug (where provided) is correctly fitted.
- Ensure valve protection device (where provided) is correctly fitted.

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

: Not applicable.

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****EU-Regulations**

Restrictions on use : None.
Seveso Directive : 2012/18/EU (Seveso III) : Listed.

National regulations

National legislation : Ensure all national/local regulations are observed.

Germany

Water hazard class (WGK) : Water hazard class (WGK) 2, significant hazard to water (Classification according to VwVwS, Annex 1 or 2; ID No. 223)
Other information, restrictions and prohibition regulations : [German regulations] BetriebssicherheitsV mit TRBSen insbesondere TRBS 3145 / TRGS 725 Ortsbewegliche Druckgasbehälter, TRBS 2141, BGR Regel 500 Teil 2.33: "Umgang mit Gasen", GefahrstoffV mit Technischen Regeln Gefährliche Stoffe TRGS insbesondere TRGS 407 "Tätigkeiten mit Gasen - Gefährdungsbeurteilung", TRGS 400, 500, 510, 900."

15.2. Chemical safety assessment

A CSA has been carried out.

SECTION 16: Other information

Indication of changes : Revised safety data sheet in accordance with commission regulation (EU) No 453/2010.
Abbreviations and acronyms : ATE - Acute Toxicity Estimate
CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008
REACH - Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (EC) No 1907/2006
EINECS - European Inventory of Existing Commercial Chemical Substances
CAS# - Chemical Abstract Service number
PPE - Personal Protection Equipment
LC50 - Lethal Concentration to 50 % of a test population
RMM - Risk Management Measures
PBT - Persistent, Bioaccumulative and Toxic
vPvB - Very Persistent and Very Bioaccumulative
STOT- SE : Specific Target Organ Toxicity - Single Exposure
CSA - Chemical Safety Assessment
EN - European Standard
UN - United Nations
ADR - European Agreement concerning the International Carriage of Dangerous Goods by Road
IATA - International Air Transport Association

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IMDG code - International Maritime Dangerous Goods

RID - Regulations concerning the International Carriage of Dangerous Goods by Rail

WGK - Water Hazard Class

Training advice

- : Users of breathing apparatus must be trained.
Ensure operators understand the toxicity hazard.

Further information

- : This Safety Data Sheet has been established in accordance with the applicable European Union legislation.

Full text of H- and EUH-statements

Acute Tox. 2 (Inhalation:gas)	Acute toxicity (inhalation:gas) Category 2
Aquatic Acute 1	Hazardous to the aquatic environment — Acute Hazard, Category 1
Aquatic Chronic 1	Hazardous to the aquatic environment — Chronic Hazard, Category 1
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
Ox. Gas 1	Oxidising Gases, Category 1
Press. Gas (Liq.)	Gases under pressure : Liquefied gas
Skin Irrit. 2	Skin corrosion/irritation, Category 2
STOT SE 3	Specific target organ toxicity — Single exposure, Category 3, Respiratory tract irritation
H270	May cause or intensify fire; oxidiser.
H280	Contains gas under pressure; may explode if heated.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H330	Fatal if inhaled.
H335	May cause respiratory irritation.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
EUH071	Corrosive to the respiratory tract.

DISCLAIMER OF LIABILITY

- : Before using this product in any new process or experiment, a thorough material compatibility and safety study should be carried out.

Details given in this document are believed to be correct at the time of going to press.

Whilst proper care has been taken in the preparation of this document, no liability for injury or damage resulting from its use can be accepted.

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Annex to the safety data sheet

This Annex documents the Exposure Scenarios (ESs) related to the identified uses of the registered substance. The ESs detail protective measures for workers and the environment in addition to those described in sections 7, 8, 11, 12 and 13 of the SDS that are required to ensure that the potential exposure to workers and the environment remains within acceptable levels for each of the identified uses.

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1. 022-1: Industrial uses, closed contained conditions

1.1. Title section

Industrial uses, closed contained conditions

ES Ref.: 022-1

Association ref code: EIGA022-1

Revision date: 01/10/2016

Processes, tasks, activities covered	Industrial uses, including product transfers and associated laboratory activities within different closed or contained systems Formulation
Environment	Use descriptors
CS01	ERC2, ERC4, ERC6b
Worker	Use descriptors
CS02	PROC1
CS03	PROC2, PROC3, PROC4, PROC8b, PROC9

1.2. Conditions of use affecting exposure

1.2.1. Control of environmental exposure: ERC2, ERC4, ERC6b

ERC2	Formulation of preparations
ERC4	Industrial use of processing aids in processes and products, not becoming part of articles
ERC6b	Industrial use of reactive processing aids

Product (article) characteristics

Physical form of product	See section 9 of the SDS, No additional information
Concentration of substance in product	<= 100 %

Amount used, frequency and duration of use (or from service life)

The actual tonnage handled per site is not considered to influence the immissions as such for this scenario as there is practically no release	
Emission Days (days/year)	365
Covers frequency up to:	Continuous release

Technical and organisational conditions and measures

Soil emission controls are not applicable as there is no direct release to soil	
Wastewater emission controls are not applicable as there is no direct release to wastewater	
Ensure operatives are trained to minimise releases	

Conditions and measures related to sewage treatment plant

Size of the sewage treatment plant (STP)	2000 m ³ /d
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Conditions and measures related to treatment of waste (including article waste)

No additional information	
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Other conditions affecting environmental exposure

Dilution of STP emissions at least:	10 Rivers
Dilution of STP emissions at least:	100 Coastal zones

1.2.2. Control of worker exposure: PROC1

PROC1	Use in closed process, no likelihood of exposure
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Product (article) characteristics

Physical form of product	See section 9 of the SDS, No additional information
Concentration of substance in product	<= 100 %

Amount used (or contained in articles), frequency and duration of use/exposure

The actual tonnage handled per shift is not considered to influence the exposure as such for this scenario. Instead, the combination of the scale of operation (industrial vs. professional) and level of containment/automation (as reflected in the PROCs and technical conditions) is the main determinant of	
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the process-intrinsic emission potential.	
Exposure duration	<= 8 h/day
Covers frequency up to:	5 days/week

Technical and organisational conditions and measures

Handle product within a closed system	
Apply a good standard of general or controlled ventilation when maintenance activities are carried out.	
Ensure operatives are trained to minimise exposure	
Ensure supervision is in place to check that the RMMs are in place and are being used correctly and that the OCs are being followed	

Conditions and measures related to personal protection, hygiene and health evaluation

See section 8 of the SDS.	
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Other conditions affecting workers exposure

Indoor or outdoor use	
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1.2.3. Control of worker exposure: PROC2, PROC3, PROC4, PROC8b, PROC9

PROC2	Use in closed, continuous process with occasional controlled exposure
PROC3	Use in closed batch process (synthesis or formulation)
PROC4	Use in batch and other process (synthesis) where opportunity for exposure arises
PROC8b	Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities
PROC9	Transfer of substance or preparation into small containers (dedicated filling line, including weighing)

Product (article) characteristics

Physical form of product	See section 9 of the SDS, No additional information
Concentration of substance in product	<= 100 %

Amount used (or contained in articles), frequency and duration of use/exposure

The actual tonnage handled per shift is not considered to influence the exposure as such for this scenario. Instead, the combination of the scale of operation (industrial vs. professional) and level of containment/automation (as reflected in the PROCs and technical conditions) is the main determinant of the process-intrinsic emission potential.	
Exposure duration	<= 8 h/day
Covers frequency up to:	5 days/week

Technical and organisational conditions and measures

Handle product within a closed system	
Fill containers at dedicated fill points supplied with local extract ventilation.	
Ensure samples are obtained under containment or extract ventilation.	
Drain down and flush system prior to equipment break-in or maintenance.	
During indoor processes or in cases where natural ventilation is not sufficient, LEV should be in place at points where emissions could occur. Outdoor, LEV is not generally required.	
Apply a good standard of general or controlled ventilation when maintenance activities are carried out.	
Ensure operatives are trained to minimise exposure	
Ensure supervision is in place to check that the RMMs are in place and are being used correctly and that the OCs are being followed	

Conditions and measures related to personal protection, hygiene and health evaluation

Face mask with type B filter. Self-contained breathing apparatus should be worn in case of medium confinement/insufficient oxygen/in case of large uncontrolled emissions/in all circumstances when the mask and cartridge do not give adequate protection. Wear suitable gloves tested to EN374. Neoprene rubber (HNBR)	Personal protection measures have to be applied in case of potential exposure only.
Wear suitable coveralls to prevent exposure to the skin	
See section 8 of the SDS.	

Other conditions affecting workers exposure

Indoor or outdoor use	
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1.3. Exposure estimation and reference to its source

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1.3.1. Environmental release and exposure: ERC2, ERC4, ERC6b

The exposure of aquatic, terrestrial, sediment and sewage treatment microorganisms is considered to be negligible because the substance partitions primarily to air when released to the environment.

1.3.2. Worker exposure: PROC1

When the recommended risk management measures (RMMs) and operational conditions (OCs) are observed, exposure of workers and indirect human exposure via the environment is not expected to exceed the predicted DNELs and the resulting risk characterisation ratios are expected to be less than 1.

1.3.3. Worker exposure: PROC2, PROC3, PROC4, PROC8b, PROC9

When the recommended risk management measures (RMMs) and operational conditions (OCs) are observed, exposure of workers and indirect human exposure via the environment is not expected to exceed the predicted DNELs and the resulting risk characterisation ratios are expected to be less than 1.

1.4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES**1.4.1. Environment**

Guidance - Environment

Check that RMMs and OCs are as described above or of equivalent efficiency

1.4.2. Health

Guidance - Health

Check that RMMs and OCs are as described above or of equivalent efficiency