

ALIGAL™ 27**202004****SECTION 1. Identification of the substance/mixture and of the company/undertaking****1.1. Product identifier**

Trade name : ALIGAL™ 27
SDS Nr : 202004

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses : Industrial and professional. Perform risk assessment prior to use.
Food applications. Contact supplier for more uses information.

1.3. Details of the supplier of the safety data sheet

Company identification : AIR LIQUIDE Deutschland GmbH
Hans-Günther-Sohl-Straße 5
D-40235 Düsseldorf GERMANY
Telefon: +49 (0)211 6699-0 - Fax: +49 (0)211 6699-222

E-Mail address (competent person) : Info.SDB@AirLiquide.de

1.4. Emergency telephone number

Emergency telephone number : +49 (0)2151 398668
- Availability : (24 / 7)

SECTION 2. Hazards identification**2.1. Classification of the substance or mixture****Hazard Class and Category Code(s), Regulation (EC) No 1272/2008 (CLP)**

• Physical hazards : Oxidizing gases - Category 1 - Danger - (CLP : Ox. Gas 1) - H270
Gases under pressure - Compressed gas - Warning - (CLP : Press. Gas) - H280

Classification EC 67/548 or EC 1999/45

Classification : O; R8

2.2. Label elements**Labelling Regulation EC 1272/2008 (CLP)**

• Hazard pictograms



• Hazard pictograms code : GHS03 - GHS04
• Signal words : Danger
• Hazard statements : H270 - May cause or intensify fire; oxidizer.
H280 - Contains gas under pressure; may explode if heated.
• Precautionary statements
- Prevention : P244 - Keep valves and fittings free from oil and grease
P220 - Keep away from combustible materials.
- Response : P370+P376 - In case of fire : Stop leak if safe to do so.
- Storage : P403 - Store in a well-ventilated place.

2.3. Other hazards

Other hazards : None.



SAFETY DATA SHEET in accordance with REACH regulation 1907/2006/EC

Page : 2 / 8

Revised edition no : 2 - 01

Date : 23 / 1 / 2013

Supersedes : 9 / 10 / 2012

ALIGAL™ 27**202004**

SECTION 3. Composition/information on ingredients

3.1. Substance / 3.2. Mixture

Mixture.

Substance name	Content [Vol-%]	CAS No EC No Index No Registration no.	Classification(DSD)	Classification(CLP)
Carbon dioxide	: 30 %	124-38-9 204-696-9 ----- * 1	Not classified (DSD/DPD)	Liq. Gas (H280)
Oxygen	: 70 %	7782-44-7 231-956-9 008-001-00-8 * 1	O; R8	Ox. Gas 1 (H270) Press. Gas (H280)

Contains no other components or impurities which will influence the classification of the product.

* 1: Listed in Annex IV / V REACH, exempted from registration.

* 2: Registration deadline not expired.

* 3: Registration not required: Substance manufactured or imported < 1t/y

Full text of R-phrases see chapter 16. Full text of H-statements see chapter 16

SECTION 4. First aid measures

4.1. Description of first aid measures

- Inhalation : Adverse effects not expected from this product.
- Skin contact : Adverse effects not expected from this product.
- Eye contact : Adverse effects not expected from this product.
- Ingestion : Ingestion is not considered a potential route of exposure.

4.2. Most important symptoms and effects, both acute and delayed

: Refer to section 11.

4.3. Indication of any immediate medical attention and special treatment needed

: None.

SECTION 5. Fire-fighting measures

5.1. Extinguishing media

- Extinguishing media : All known extinguishants can be used.
- Suitable extinguishing media : Water spray or fog.
- Unsuitable extinguishing media : Do not use water jet to extinguish.

5.2. Special hazards arising from the substance or mixture

- Specific hazards : Exposure to fire may cause containers to rupture/explode.
Supports combustion.
- Hazardous combustion products : None.

5.3. Advice for firefighters

- Specific methods : If possible, stop flow of product.
Use fire control measures appropriate to the surrounding fire. Exposure to fire and heat radiation may cause gas receptacles to rupture. Cool endangered receptacles with water spray jet from a protected position. Prevent water used in emergency cases from entering sewers and drainage systems.



SAFETY DATA SHEET in accordance with REACH regulation 1907/2006/EC

Page : 3 / 8

Revised edition no : 2 - 01

Date : 23 / 1 / 2013

Supersedes : 9 / 10 / 2012

ALIGAL™ 27

202004

SECTION 5. Fire-fighting measures (continued)

Special protective equipment for fire fighters : None.
Use water spray or fog to knock down fire fumes if possible.

SECTION 6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

: Ensure adequate air ventilation.
Eliminate ignition sources.
Evacuate area.
Try to stop release.
Monitor concentration of released product.

6.2. Environmental precautions

: Try to stop release.

6.3. Methods and material for containment and cleaning up

: Ventilate area.

6.4. Reference to other sections

Reference to other sections : See also sections 8 and 13.

SECTION 7. Handling and storage

7.1. Precautions for safe handling

Safe use of the product : Use no oil or grease.
Use only properly specified equipment which is suitable for this product, its supply pressure and temperature. Contact your gas supplier if in doubt.
Do not smoke while handling product.
Keep equipment free from oil and grease.
Only experienced and properly instructed persons should handle gases under pressure.
Ensure the complete gas system was (or is regularly) checked for leaks before use.
The product must be handled in accordance with good industrial hygiene and safety procedures.
Consider pressure relief device(s) in gas installations.

Safe handling of the gas receptacle : Secure gas cylinder against overturning.
Open valve slowly to avoid pressure shock.
Refer to supplier's container handling instructions.
Do not allow backfeed into the container.
Replace valve outlet caps or plugs and container caps where supplied as soon as container is disconnected from equipment.
Protect cylinders from physical damage; do not drag, roll, slide or drop.
Do not remove or deface labels provided by the supplier for the identification of the cylinder contents.
When moving cylinders, even for short distances, use a cart (trolley, hand truck, etc.) designed to transport cylinders.
Leave valve protection caps in place until the container has been secured against either a wall or bench or placed in a container stand and is ready for use.
If user experiences any difficulty operating cylinder valve discontinue use and contact supplier.
Close container valve after each use and when empty, even if still connected to equipment.
Never attempt to repair or modify container valves or safety relief devices.
Keep container valve outlets clean and free from contaminants particularly oil and water.
Never attempt to transfer gases from one cylinder/container to another.
Never use direct flame or electrical heating devices to raise the pressure of a container.
Damaged valves should be reported immediately to the supplier.



SAFETY DATA SHEET in accordance with REACH regulation 1907/2006/EC

Page : 4 / 8

Revised edition no : 2 - 01

Date : 23 / 1 / 2013

Supersedes : 9 / 10 / 2012

ALIGAL™ 27**202004**

SECTION 7. Handling and storage (continued)

7.2. Conditions for safe storage, including any incompatibilities

Storage : Keep container below 50°C in a well ventilated place.
Segregate from flammable gases and other flammable materials in store.
Store containers in location free from fire risk and away from sources of heat and ignition.
Stored containers should be periodically checked for general condition and leakage.
Observe all regulations and local requirements regarding storage of containers.
Containers should not be stored in conditions likely to encourage corrosion.
Containers should be stored in the vertical position and properly secured to prevent toppling.
Container valve guards or caps should be in place.
Keep away from combustible materials.

7.3. Specific end use(s)

: None.

SECTION 8. Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Carbon dioxide

: ILV (EU) - 8 H - [mg/m³] : 9000
: ILV (EU) - 8 H - [ppm] : 5000
: AGW (8h) - Germany [mg/m³] TRGS 900 : 9100
: AGW (8h) - Germany [ppm] TRGS 900 : 5000
: Exceeding factor AGW - Germany TRGS 900 : 2

8.2. Exposure controls

8.2.1. Appropriate engineering controls

: Provide adequate general and local exhaust ventilation.
Systems under pressure should be regularly checked for leakages.
Ensure exposure is below occupational exposure limits (where available).
Gas detectors should be used when oxidising gases may be released.
Consider work permit system e.g. for maintenance activities.

8.2.2. Individual protection measures, e.g. personal protective equipment

: A risk assessment should be conducted and documented in each work area to assess the risks related to the use of the product and to select the PPE that matches the relevant risk.
The following recommendations should be considered.
PPE compliant to the recommended EN / ISO standards should be selected.

• Eye / face protection

: Wear safety glasses with side shields
Standard EN 166 - Personal eye-protection.

• Skin protection

- Hand protection

: Wear working gloves when handling gas containers.
Standard EN 388 - Protective gloves against mechanical risk.

- Other

: Consider the use of flame resistant safety clothing.
Standard EN ISO 14116 - Limited flame spread materials.
Wear safety shoes while handling containers.
Standard EN ISO 20345 Personal protective equipment - Safety footwear.

• Respiratory protection

: Self contained breathing apparatus (SCBA) or positive pressure airline with mask are to be used in oxygen-deficient atmosphere.
Standard EN 137 - self-contained open-circuit compressed air breathing apparatus with full face mask.

• Thermal hazards

: None necessary.

8.2.3. Environmental exposure controls

: Refer to local regulations for restriction of emissions to the atmosphere. See section 13 for specific methods for waste gas treatment.

ALIGAL™ 27**202004****SECTION 9. Physical and chemical properties****9.1. Information on basic physical and chemical properties**

Appearance	
Physical state at 20°C / 101.3kPa	: Gas.
Colour	: Colourless.
Odour	: Odourless. No odour warning properties.
Odour threshold	: Odour threshold is subjective and inadequate to warn for overexposure.
pH value	
Molar mass [g/mol]	: Not applicable for gases and gas-mixtures.
Melting point [°C]	: Not applicable for gas-mixtures.
Boiling point [°C]	
Flash point [°C]	
Evaporation rate (ether=1)	: Not applicable for gas-mixtures.
Flammability range [vol% in air]	: Not applicable for gas-mixtures.
Vapour pressure [20°C]	: Not applicable. Not applicable.
Relative density, gas (air=1)	: Heavier than air.
Solubility in water [mg/l]	: • Oxygen : 39 • Carbon dioxide : Completely soluble. Solubility in water of component(s) of the mixture :
Partition coefficient n-octanol/water [log Pow]	: Not applicable for gas-mixtures.
Viscosity at 20°C [mPa.s]	: Not applicable.
Explosive Properties	: Not applicable.

9.2. Other information

Other data	: Gas/vapour heavier than air. May accumulate in confined spaces, particularly at or below ground level.
------------	--

SECTION 10. Stability and reactivity**10.1. Reactivity**

: No reactivity hazard other than the effects described in sub-sections below.

10.2. Chemical stability

: Stable under normal conditions.

10.3. Possibility of hazardous reactions

: Violently oxidises organic material.

10.4. Conditions to avoid

: None.

10.5. Incompatible materials

: Consider the potential toxicity hazard due to the presence of chlorinated or fluorinated polymers in high pressure (> 30 bars) oxygen lines in case of combustion. May react violently with reducing agents. May react violently with combustible materials. Keep equipment free from oil and grease.
For additional information on compatibility refer to ISO 11114

10.6. Hazardous decomposition products

: Under normal conditions of storage and use, hazardous decomposition products should not be produced.



SAFETY DATA SHEET in accordance with REACH regulation 1907/2006/EC

Page : 6 / 8

Revised edition no : 2 - 01

Date : 23 / 1 / 2013

Supersedes : 9 / 10 / 2012

ALIGAL™ 27**202004****SECTION 10. Stability and reactivity (continued)****SECTION 11. Toxicological information****11.1. Information on toxicological effects**

Acute toxicity	: No known toxicological effects from this product.
Rat inhalation LC50 [ppm/4h]	: No data available.
Skin corrosion/irritation	: No known effects from this product.
Serious eye damage/irritation	: No known effects from this product.
Respiratory or skin sensitisation	: No known effects from this product.
Carcinogenicity	: No known effects from this product.
Germ cell mutagenicity	: No known effects from this product.
Toxic for reproduction : Fertility	: No known effects from this product.
Toxic for reproduction : unborn child	: No known effects from this product.
STOT-single exposure	: No known effects from this product.
STOT-repeated exposure	: No known effects from this product.
Aspiration hazard	: Not applicable for gases and gas-mixtures.

SECTION 12. Ecological information**12.1. Toxicity**

	: No data available.
EC50 48h - Daphnia magna [mg/l]	
EC50 72h - Algae [mg/l]	
LC50-96h - fish [mg/l]	

12.2. Persistence and degradability

: No data available.

12.3. Bioaccumulative potential

: No data available.

12.4. Mobility in soil

: No data available.

12.5. Results of PBT and vPvB assessment

: No data available.

12.6. Other adverse effects

Effect on ozone layer	: None.
Effect on the global warming	: Contains greenhouse gas(es) not covered by 842/2006/EC



SAFETY DATA SHEET in accordance with REACH regulation 1907/2006/EC

Page : 7 / 8

Revised edition no : 2 - 01

Date : 23 / 1 / 2013

Supersedes : 9 / 10 / 2012

ALIGAL™ 27**202004**

SECTION 13. Disposal considerations

13.1. Waste treatment methods

- : Contact supplier if guidance is required.
Do not discharge into any place where its accumulation could be dangerous.
Refer to the code of practice of EIGA (Doc. 30/10 "Disposal of Gases, downloadable at <http://www.eiga.org>) for more guidance on suitable disposal methods
Ensure that the emission levels from local regulations or operating permits are not exceeded.
- List of hazardous waste : 16 05 04 - gases in pressure containers (including halons) containing dangerous substances.

13.2. Additional information

: None.

SECTION 14. Transport information

UN number : 3156
Labelling ADR, IMDG, IATA



- : 2.2 : Non flammable, non toxic gas.
5.1 : Oxidizing substances.

Land transport (ADR/RID)

H.I. nr : 25
UN proper shipping name : COMPRESSED GAS, OXIDIZING, N.O.S. (Carbon dioxide, Oxygen)
Transport hazard class(es) : 2
Classification code : 1 O
Packing Instruction(s) : P200
Tunnel Restriction : E : Passage forbidden through tunnels of category E.
Environmental hazards : None.

Sea transport (IMDG)

Proper shipping name : COMPRESSED GAS, OXIDIZING, N.O.S. (Carbon dioxide, Oxygen)
Class : 2.2
Emergency Schedule (EmS) - Fire : F-C
Emergency Schedule (EmS) - Spillage : S-W
Packing instruction : P200
IMDG-Marine pollutant : -

Air transport (ICAO-TI / IATA-DGR)

Proper shipping name (IATA) : COMPRESSED GAS, OXIDIZING, N.O.S. (Carbon dioxide, Oxygen)
Class : 2.2
Passenger and Cargo Aircraft : Allowed.
Packing instruction - Passenger and Cargo Aircraft : 200
Cargo Aircraft only : Allowed.
Packing instruction - Cargo Aircraft only : 200

Special precautions for user

- : - Ensure there is adequate ventilation.
Ensure vehicle driver is aware of the potential hazards of the load and knows what to do in the event of an accident or an emergency.



SAFETY DATA SHEET in accordance with REACH regulation 1907/2006/EC

Page : 8 / 8

Revised edition no : 2 - 01

Date : 23 / 1 / 2013

Supersedes : 9 / 10 / 2012

ALIGAL™ 27**202004**

SECTION 14. Transport information (continued)

Before transporting product containers :

- Ensure that containers are firmly secured.
- Ensure cylinder valve is closed and not leaking.
- Ensure valve outlet cap nut or plug (where provided) is correctly fitted.
- Ensure valve protection device (where provided) is correctly fitted.

Avoid transport on vehicles where the load space is not separated from the driver's compartment.

SECTION 15. Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU legislation

Seveso directive 96/82/EC : Covered

National legislation

- 4. BImSchV : Ensure all national/local regulations are observed.
- 4. BImSchV : Covered
- Water hazard class WGK (Germany) : NWG - nicht wassergefährdend
- Other regulations and technical rules : [German regulations]
GefahrstoffV, BetriebssicherheitsV, BGR Regel 500 Teil 2.33: Umgang mit Gasen, Technische Regel Gase TRG 280, Technische Regeln Gefährliche Stoffe TRGS 400, 500, 510, 900.

15.2. Chemical safety assessment

: A CSA does not need to be carried out for this product.

SECTION 16. Other information

- Indication of changes : Revised safety data sheet in accordance with commission regulation (EU) No 453/2010
- Training advice : Receptacle under pressure.
- List of full text of R-phrases in section 3. : R8 : Contact with combustible material may cause fire.
- List of full text of H-statements in section 3. : H270 - May cause or intensify fire; oxidizer.
H280 - Contains gas under pressure; may explode if heated.
- Further information : This Safety Data Sheet has been established in accordance with the applicable European Union legislation.
Classification in accordance with calculation methods of regulation (EC) 1272/2008 CLP / (EC) 1999/45 DPD.
- DISCLAIMER OF LIABILITY : Before using this product in any new process or experiment, a thorough material compatibility and safety study should be carried out.
Details given in this document are believed to be correct at the time of going to press. Whilst proper care has been taken in the preparation of this document, no liability for injury or damage resulting from its use can be accepted.

End of document